

SUPER STRENGTH RAYON®

The Finest Global Distribution Network in the Industry



SUPER STRENGTH RAYON®

A Thread to Meet Every Embroidery Need



I	J
I1 Dark Maroon PANTONE 7428 C 2376	J1 Tamarack PANTONE 398 C 2230
I2 Intense Maroon PANTONE 5195 C 2587	J2 Crescent Moon PANTONE 583 C 2546
I3 Pro Maroon PANTONE 5185 C 2616	J3 Green Dust PANTONE 369 C 2457
I4 Dogwood PANTONE 7518 C 2563	J4 Ming PANTONE 376 C 2322
I5 Coffee Bean PANTONE 1817 C 2339	J5 Pastoral Green PANTONE 375 C 2321
I6 Dark Taupe PANTONE 7589 C 2575	J6 Erin Green PANTONE 375 C 2320
I7 Brown PANTONE 477 C 2251	J7 Foliage Green PANTONE 112 C 2542
I8 Dark Brown PANTONE 476 C 2372	J8 Cypress PANTONE 385 C 2545
I9 Egyptian Brown PANTONE 439 C 2576	J9 Desert Cactus PANTONE 581 C 2544
I10 Espresso PANTONE 7533 C 2337	J10 Palmetto PANTONE 378 C 2229
I11 Best Brown PANTONE 412 C 2566	J11 Isle Green RA Original Color 2312
I12 Pistachio PANTONE 5855 C 2250	J12 Jungle Green PANTONE 335 C 2597
I13 Pastel Green PANTONE 9561 C 2555	J13 Pro Erin PANTONE 7740 C 2738
I14 Pebblestone RA Original Color 2547	J14 Meadow PANTONE 7739 C 2226
I15 Mint RA Original Color 2238	J15 Kelly PANTONE 7482 C 2240
I16 Green Oak RA Original Color 2319	J16 Emerald PANTONE 354 C 2214
I17 Nile PANTONE 360 C 2211	J17 Harvest Green PANTONE 355 C 2578
I18 Flite Green RA Original Color 2282	J18 Green Grass RA Original Color 2580
I19 Spruce PANTONE 7489 C 2279	J19 Dark Green PANTONE 7725 C 2208
I20 Peapod RA Original Color 2456	J20 Green PANTONE 348 C 2209
I21 Sun Shadow PANTONE 397 C 2548	J21 Deep Green PANTONE 349 C 2284

K	L
K1 Olive PANTONE 5555 C 2202	L1 D.H. Green PANTONE 5535 C 2411
K2 Water Lilly RA Original Color 2554	L2 Pro Green PANTONE 330 C 2735
K3 Olive Drab PANTONE 5753 C 2317	L3 Pro Dark Green PANTONE 3308 C 2734
K4 Dress Green PANTONE 7736 C 2584	L4 Green Sall PANTONE 5467 C 2459
K5 Hedge PANTONE 5743 C 2601	L5 Palm Leaf PANTONE 5645 C 2241
K6 Sage PANTONE 7743 C 2595	L6 Willow PANTONE 5615 C 2221
K7 Fleece Green PANTONE 341 C 2454	L7 Spring Garden PANTONE 5565 C 2551
K8 Green Bay PANTONE 342 C 2455	L8 Moss PANTONE 625 C 2278
K9 Harbor Green PANTONE 5545 C 2392	L9 Wintergreen PANTONE 7724 C 2594
K10 Holly PANTONE 357 C 2323	L10 Cadet Blue PANTONE 2975 C 2532
K11 Field Green PANTONE 554 C 2460	L11 Pro Twinkle PANTONE 5425 C 2617
K12 TH Green PANTONE 562 C 2607	L12 Sea Mist PANTONE 7471 C 2393
K13 Green Petal PANTONE 3435 C 2458	L13 Turquoise PANTONE 7711 C 2204
K14 Lizzy Lime PANTONE 560 C 2631	L14 J. Turquoise PANTONE 321 C 2492
K15 Evergreen RA Original Color 2315	L15 Seafrost PANTONE 3242 C 2517
K16 Pine Green PANTONE 328 C 2391	L16 Aqua Pearl PANTONE 3255 C 2516
K17 Pro Hunter PANTONE 329 C 2615	L17 Bluestone PANTONE 3285 C 2515
K18 Newport PANTONE 7475 C 2550	L18 Blue Frost PANTONE 3105 C 2305
K19 Ivy PANTONE 627 C 2552	L19 Periwinkle PANTONE 311 C 2306
K20 Dark Army Green PANTONE 5605 C 2553	L20 Indian Ocean Blue PANTONE 3115 C 2518
K21 Army Green PANTONE 5463 C 2728	L21 Misty RA Original Color 2308

M	N
M1 Wonder Blue PANTONE 7459 C 2577	N1 Pro Brite Star PANTONE 2685 C 2736
M2 Surf Blue PANTONE 632 C 2519	N2 Pro Purple RA Original Color 2628
M3 Teal PANTONE 633 C 2309	N3 Purple Maze PANTONE Violet C 2428
M4 Oceanic Green PANTONE 7713 C 2446	N4 Purple Accent RA Original Color 2431
M5 Pro Teal PANTONE 7712 C 2621	N5 Mauve PANTONE 272 C 2287
M6 Blue Spruce PANTONE 7722 C 2549	N6 Pro Violet PANTONE 2738 C 2742
M7 Violet PANTONE 250 C 2285	N7 Violet Blue PANTONE 2735 C 2427
M8 Cachet PANTONE 521 C 2424	N8 Purple Twist PANTONE Reflex Blue C 2429
M9 Mid Lilac PANTONE 251 C 2588	N9 Blue Ink PANTONE 2756 C 2440
M10 Plum PANTONE 513 C 2292	N10 Pro Lusty Blue PANTONE 2718 C 2614
M11 Raspberry PANTONE 258 C 2426	N11 Ice Blue PANTONE 277 C 2300
M12 Plum Wine PANTONE 520 C 2490	N12 Pastel Blue PANTONE 291 C 2382
M13 Mulberry PANTONE 2613 C 2380	N13 Heron Blue RA Original Color 2525
M14 Port Wine PANTONE 518 C 2600	N14 Sky Blue RA Original Color 2239
M15 Tulip PANTONE 2567 C 2286	N15 Baby Blue RA Original Color 2206
M16 Sterling PANTONE 666 C 2406	N16 Rockport Blue PANTONE 5415 C 2536
M17 Iris PANTONE 2577 C 2288	N17 Slate Blue RA Original Color 2275
M18 Laurie Lilac PANTONE 2587 C 2425	N18 Pro Saxon PANTONE 646 C 2624
M19 Purple PANTONE 267 C 2254	N19 Paris Blue PANTONE 2708 C 2283
M20 Dark Purple PANTONE 269 C 2381	N20 Bridgeport Blue PANTONE 283 C 2522
M21 Purple Shadow PANTONE 2607 C 2430	N21 Cristy Blue PANTONE 2717 C 2383

O	P
O1 Lake Blue PANTONE 7451 C 2304	P1 Jay Blue PANTONE 2718 C 2384
O2 Tropic Blue PANTONE 284 C 2434	P2 Soldier Blue PANTONE 2945 C 2527
O3 Ultra Blue PANTONE 292 C 2433	P3 Blue PANTONE 7455 C 2220
O4 Oriental Blue RA Original Color 2301	P4 Sapphire PANTONE 2728 C 2280
O5 Country Blue RA Original Color 2524	P5 Pro Royal RA Original Color 2627
O6 Ozone PANTONE 7461 C 2533	P6 Blue Suede PANTONE 286 C 2438
O7 Blue Horizon PANTONE 2925 C 2435	P7 Jamie Blue PANTONE 661 C 2385
O8 Atlantis Blue RA Original Color 2528	P8 Empire Blue PANTONE 2746 C 2437
O9 Copen PANTONE 279 C 2245	P9 Royal PANTONE 287 C 2210
O10 China Blue PANTONE 653 C 2523	P10 Blue Ribbon PANTONE 654 C 2439
O11 Carribean Blue RA Original Color 2530	P11 Pro Midnight PANTONE 282 C 2613
O12 Bright Blue RA Original Color 2526	P12 Pro Navy PANTONE 280 C 2625
O13 Boo Boo Blue PANTONE 7460 C 2730	P13 Ash PANTONE 534 C 2341
O14 Pro Band PANTONE Process Blue C 2737	P14 Light Midnight PANTONE 5265 C 2386
O15 Solar Blue RA Original Color 2442	P15 Midnight Navy PANTONE 289 C 2387
O16 Pro Peacock RA Original Color 2740	P16 Pro Imperial PANTONE 647 C 2612
O17 Pacific Blue PANTONE 640 C 2388	P17 Imperial Blue PANTONE 7686 C 2302
O18 California Blue PANTONE 639 C 2389	P18 Salem Blue PANTONE 2955 C 2534
O19 Aquamarine PANTONE 312 C 2307	P19 Dark Teal PANTONE 3035 C 2444
O20 Dolphin Blue PANTONE 285 C 2529	P20 Pro Dark Blue PANTONE 548 C 2620
O21 Pro Brilliance PANTONE 293 C 2619	P21 Flag Blue PANTONE 2767 C 2603